

# Technical Datasheet

## 1216\*196\*8mm Class 34

Direct Pressure Laminate, Level of use according to EN 13329: class **34 – AC3**

dimension	thickness (d)	$8 \pm 0,50 \text{ mm} \cdot d_{\text{max}} - d_{\text{min}} \leq 0,50 \text{ mm}$	10 YEARS WARRANTY
	length	$1216 \pm 1,8 \text{ mm}$	
	width (b)	$196 \pm 0,10 \text{ mm} \cdot b_{\text{max}} - b_{\text{min}} \leq 0,20 \text{ mm}$	

### TOLERANCE

squareness	EN 13329	$\leq 0,20 \text{ mm}$
straightness	EN 13329	$\leq 0,30 \text{ mm}$
flatness crosswise	EN 13329	concave: $\leq 0,15\%$ · convex: $\leq 0,20\%$
flatness length	EN 13329	concave: $\leq 0,50\%$ · convex: $\leq 1,00\%$
gaps between elements	EN 13329	average: $\leq 0,15 \text{ mm}$ · max: $\leq 0,20 \text{ mm}$
height difference between elements	EN 13329	average: $\leq 0,10 \text{ mm}$ · max: $\leq 0,15 \text{ mm}$
misalignment		$\pm 2 \text{ mm}$

### TEST

abrasion resistance		EN 13329	AC3
impact resistance		EN 13329	big ball ≥ 1600 mm
micro scratch resistance		EN 13329	≤ MSR-A2
stain resistance	group 1 & 2	EN 13329	grade 5
	group 3		≥ grade 4
castor chair test		EN 13329	no change in appearance or damage, as defined per EN 425
effect of a furniture leg		EN 13329	no damage shall be visible, when testet with foot type 0
thickness swelling		EN 13329	≤ 15 %
static indentation		EN 13329	≤ 0,05 mm
dimensional variations after changes in relative humidity		EN 13329	lengthwise ≤ 0,9 mm · crosswise ≤ 0,9 mm
locking strength		EN 13329	length ≥ 1 kN/m · width ≥ 2 kN/m
surface soundness		EN 13329	≥ 1,25 N/mm²

### ENVIRONMENT

emission of formaldehyde	EN 16516	class E1
--------------------------	----------	----------

### PHYSICAL BEHAVIOR

Fire CHF	ISO 9239	$\geq 4.5 \text{ kW/m}^2$
Topical Moisture Resistance	ISO 4760	No migration of water to the underside
Dry Floor Friction	AS 4586	D1
Wet Pendulum Test	AS 4586	P3
Impact insulation Class	ASTM E492	52
Sound Transmission Class	ASTM E90	52

The data sheet is updated regularly to meet new technological standards. This version replaces all previous versions as well as those which are undated. This version takes effect upon creation. Version 10/2023